

**What Is Claimed Is:**

1       1. A motor rotor adapted to be used in a fan, comprising:  
2           a hub;  
3           a metal plate having a first end and a second end to be  
4           disposed in the hub; and  
5           a magnet disposed in the metal plate.

1       2. The motor rotor as claimed in claim 1, wherein the hub  
2       is ring-shaped and has a flange extending toward the center of  
3       the hub to support the metal plate.

1       3. The motor rotor as claimed in claim 2, wherein the  
2       metal plate further comprises a serrated edge to support the  
3       magnet.

1       4. The motor rotor as claimed in claim 3, wherein the  
2       metal plate is ring-shaped, and the serrated edge contacts an  
3       inner surface of the flange.

1       5. The motor rotor as claimed in claim 1, wherein at least  
2       one blade is disposed at the exterior periphery of the hub.

1       6. The motor rotor as claimed in claim 1, wherein the  
2       first and second ends are engaged together to form an occlusive  
3       seam to shape the metal plate as a ring.

1       7. The motor rotor as claimed in claim 1, wherein the  
2       metal plate further comprises salient teeth, and the hub has a  
3       recess engaging the salient teeth to shape the metal plate as  
4       a ring.

1       8. The motor rotor as claimed in claim 1, wherein the  
2 surface of the metal plate has a pressure generating pattern to  
3 provide a stress and increase a friction between the metal plate  
4 and the hub.

1       9. A method of manufacturing a motor rotor, comprising:  
2 providing a metal plate having a first end and a second end;  
3 connecting the first and second ends to shape the metal  
4             plate as a ring;  
5 placing the metal plate in a hub; and  
6 placing a magnet in the metal plate.

1       10. The method as claimed in claim 9, wherein the hub is  
2 ring-shaped and has a flange extending toward the center of the  
3 hub to support the metal plate.

1       11. The method as claimed in claim 10, wherein the metal  
2 plate further comprises a serrated edge to support the magnet.

1       12. The method as claimed in claim 11, further comprising  
2 a step of bending the serrated edge to a predetermined angle.

1       13. The method as claimed in claim 12, wherein the metal  
2 plate is ring-shaped, and the serrated edge contacts an inner  
3 surface of the flange.

1       14. The method as claimed in claim 9, wherein the exterior  
2 periphery of the hub comprises at least one blade.

1       15. The method as claimed in claim 9, wherein the first  
2 and second ends are engaged together to prevent separation  
3 thereof after bending the metal plate.

1       16. The method as claimed in claim 15, wherein the first  
2 end has a protrusion and the second end has a recess.

1       17. The method as claimed in claim 9, wherein the first  
2 and second ends have a salient tooth, respectively, and the hub  
3 has a recess, the salient teeth engaged with the recess to  
4 maintain the ring-shaped metal plate.

1       18. The method as claimed in claim 9, wherein the surface  
2 of the metal plate has a pressure generating pattern to provide  
3 a stress and increase a friction between the metal plate and the  
4 hub.

1       19. The method as claimed in claim 9, wherein the first  
2 and second ends are engaged together to form an occlusive seam  
3 to maintain the ring-shaped metal plate.